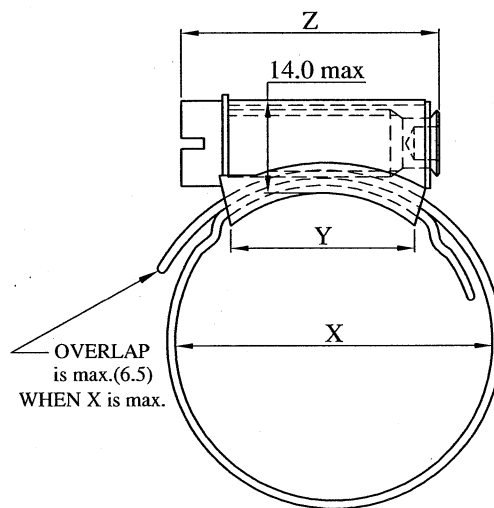
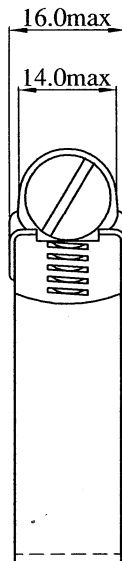


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



Item No.	Size	Suitable for Hose Outer Diameters		X		Y	Z
		Minimum	Up to and including	Max.	Min.	Max.	Max.
1	30	22	30	30	22	25	30
2	45	32	45	45	32	28	33



MATERIAL : SS TO IS:6911-92 Gr.X04Cr19Ni9

FINISH : 2B

SPECIFICATION : ITEM SHALL CONFORM TO IS:4762 - 1984

GRADE No.	VALUE	SYMBOL	1
N1	0.025		
N2	0.05		
N3	0.1		
N4	0.2		
N5	0.4		
N6	0.8		
N7	1.6		
N8	3.2		
N9	6.3		
N10	12.5		
N11	25		
N12	50		

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
MATERIAL						
PRODUCT 3 PHASE MEMU (IR)						
REF DRG						
MATERIAL						
HEAT TREAT.				APPD	V.S.LAKSHMI	25.04.19
SURFACE TREAT.				REVD	JAYARAM	25.04.19
TITLE				CHKD	J.K.YADAV	25.04.19
WORM CLIP				DRWN	VISHNU	25.04.19
				SCALE		
BEML LIMITED				SHEET	OF	Wt.(Kg)
				0		0
849 - 21134				DRG No.		ALT
						1



BEML LIMITED

849 - 21134